

Robot Joint Angle Control Based on Self Resonance Cancellation Using Double Encoders

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Abstract—Research on the control using a load-side encoder for two-mass system is getting more active due to the widespread use of the load-side encoder. We previously proposed Self Resonance Cancellation, which is a position control method for two-mass system. SRC has steady-state error and the vibration suppression performance is not improved. In the industry, Proportional-Proportional Integral control is commonly used, however, P-PI has problems such that poles can't be arranged arbitrarily and bad performance in the disturbance suppression performance. In this paper, SRC and P-PI combined and complement each other's faults and control performance is improved. In other words, poles can be arranged arbitrarily, the vibration suppression performance and the disturbance suppression performance is improved and the control bandwidth become higher. Simulation and experimental results show the effectiveness of the proposed method.

I. INTRODUCTION

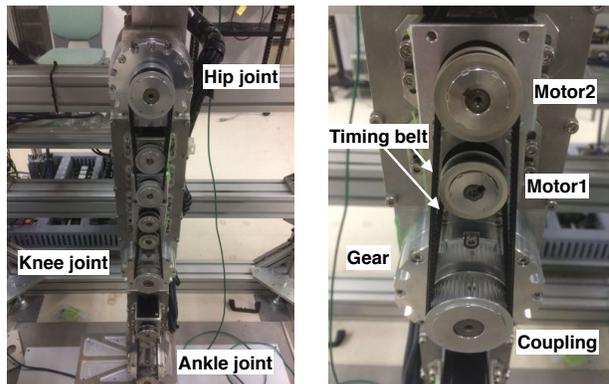
In the industry, there are many controlled objects that can be modeled into two-mass systems. Hence control of two-mass system is very important in engineering. Robots joints with gears or timing-belt are modeled into two-mass system. Therefore, studies on position control of two-mass system are important for robots control. Conventionally, two-mass system position control method using an observer has been actively studied [1], [2]. However, observers are greatly affected by modeling error of the plants.

In recent years, the load-side encoder has been widely used. It is because that the load-side positioning accuracy has become more required and cost of the load-side encoder has become lower. Therefore, studies on control methods using a load-side encoder has been active [3], [4], [5], [6].

We previously proposed Self Resonance Cancellation (SRC) which is a position control method for two-mass system [7]. Although SRC has the advantage of simplifying controller design, the vibration suppression performance is bad. In the industry, Proportional-Proportional Integral (P-PI) control is commonly used, because its simplicity and comprehensibility are in great demand. However, P-PI has problems such that poles can't be arranged arbitrarily and bad performance in the disturbance suppression. If we use state feedback method, pole arranging arbitrarily is possible. However, parameters of robot joint are change according to posture fluctuation, thus state feedback is not appropriate for robot joint angle control in terms of robustness.

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(a) Overview

(b) Knee joint

Fig. 1: Experimental machine of leg robot

In this paper, SRC is combined with P-PI and they complement each other's faults. In other words, the proposed method can arrange poles arbitrarily and has improved control performances.

The purpose of this paper is to propose a method combining simplicity, comprehensibility, improved control performance for robot joint, which is modeled into two-mass system. In section II, experimental setup and modeling is shown. In section III, the design and the principle of the method proposed is described. In section IV, Simulations results and experiments results show the superiority of the proposed method.

II. EXPERIMENTAL SETUP AND MODELING

A. Leg Robot

Fig. 1a shows the experimental machine of a leg robot. The robot has a hip joint, a knee joint and an ankle joint. It is possible to measure the characteristics of only the leg, because the waist is fixed by the frame, The knee joint of the leg robot is shown in Fig. 1b.

As shown in the Fig. 1b, the leg robot joint consists of two motors and belts. This structure enables us to downsize motors and to place motors freely, and joints which consists of double motors and belt are proposed for humanoid robot in previous studies [8], [9]. The leg robot employs encoders not only on the motor-side but also on the load-side, so that control methods using information on the load-side can be implemented.

Fig. 2 is a schematic diagram of the joint which is shown in Fig. 1b. M_1 and M_2 denote the motors, L and l denotes the

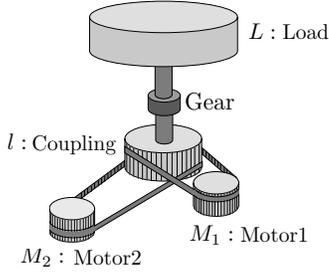


Fig. 2: Schematic diagram of single joint with double encoders

load and the coupling, respectively. The frequency response of the knee joint was measured. Fig. 3 shows the frequency response from the motor1 input torque T_{M1} to the load-side angle θ_L . TABLE I shows modeling parameters. The measurement experiment were conducted using a frequency domain identification method [10] and each joint of the robot legs are in standing posture. Fig. 3 shows the joint has anti-resonances and resonances.

B. Two-mass Motor Bench

Robots joints with gears or timing-belt are modeled into two-mass system as shown in Fig. 4a and Fig. 4b. We conducted experiments using two-mass motor bench to show clearly the performance of the control methods. Fig. 5 shows the experimental machine of the two-mass motor bench. It has not only a motor-side motor but a load-side motor, therefore we can add the load-side disturbance or measure the frequency response from the load-side.

Fig. 6 shows the frequency responses of the two-mass motor bench. TABLE II shows modeling parameters.

III. SRC-P-PI

A. Self Resonance Cancellation [7]

Block diagram of SRC system is shown in Fig. 7. Here, $J_{SRC} = J_M + J_L$. SRC calculates virtual angle θ_{SRC} from the motor-side angle θ_M and the load-side angle θ_L .

θ_{SRC} is denoted by (1), and θ_{SRC} is the center of gravity of the motor-side angle and the load-side angle.

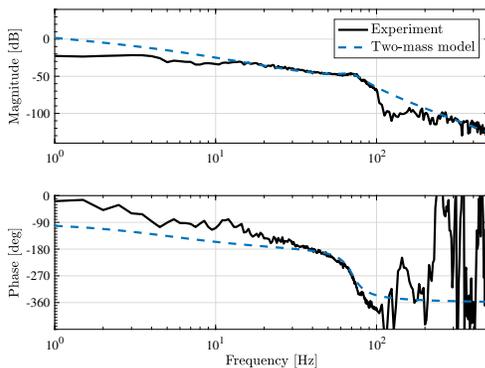


Fig. 3: Frequency response of knee joint. From the motor1 input torque T_{M1} to the load-side angle θ_L .

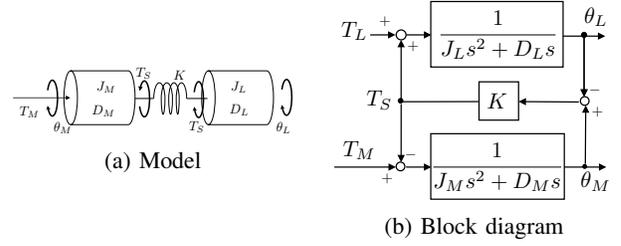


Fig. 4: Two-mass system



Fig. 5: Experimental machine of two-mass motor bench

$$\theta_{SRC} = \frac{J_M}{J_M + J_L} \theta_M + \frac{J_L}{J_M + J_L} \theta_L. \quad (1)$$

The equation of motion on the motor-side and the load-side in the inertial system is denoted by (2), (3), therefore $\ddot{\theta}_{SRC}$ is denoted by (4).

$$J_M \ddot{\theta}_M = T_M - K(\theta_M - \theta_L), \quad (2)$$

$$J_L \ddot{\theta}_L = K(\theta_M - \theta_L), \quad (3)$$

$$\begin{aligned} \ddot{\theta}_{SRC} &= \frac{J_M \ddot{\theta}_M}{J_M + J_L} + \frac{J_L \ddot{\theta}_L}{J_M + J_L} \\ &= \frac{T_M}{J_M + J_L}. \end{aligned} \quad (4)$$

TABLE I: Parameter of leg robot knee joint

J_{M1}	Motor1-side moment of inertia	8.31e-6	kg m ² /s ²
J_{M2}	Motor2-side moment of inertia	8.31e-6	kg m ² /s ²
J_l	Coupling moment of inertia	1e-6	kg m ² /s ²
J_L	Load-side moment of inertia	0.25	kg m ² /s ²
D_{M1}	Motor1-side viscosity friction coefficient	2e-3	kg m/s
D_{M2}	Motor2-side viscosity friction coefficient	2e-3	kg m/s
D_l	Coupling viscosity friction coefficient	2e-3	kg m/s
D_L	Load-side viscosity friction coefficient	10	kg m/s
K_1	Belt1 torsional rigidity coefficient	120.5	kg m/s ²
K_2	Belt2 torsional rigidity coefficient	100.5	kg m/s ²
K_L	Harmonic gear torsional rigidity coefficient	2.3e+4	kg m/s ²
r_p	Gear ratio of belt	1.71	
r_h	Gear ratio of harmonic gear	50	
K_T	Torque constant	0.327	N /Arms

TABLE II: Parameter of two-mass motor bench

J_M	Motor-side moment of inertia	0.0019	kg m ² /s ²
J_L	Load-side moment of inertia	0.0057	kg m ² /s ²
D_M	Motor-side viscosity friction coefficient	0.0018	kg m/s
D_L	Load-side viscosity friction coefficient	0.0826	kg m/s
K	Torsional rigidity coefficient	93.6137	kg m/s ²
r	Gear ratio	1	

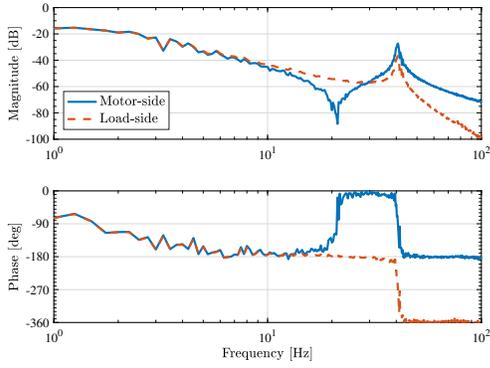


Fig. 6: Frequency response of two-mass motor bench

The transfer function from the input torque T_M to the centroid angle θ_{SRC} is given by

$$\begin{aligned} \frac{\theta_{SRC}}{T_M} &= \frac{1}{(J_M + J_L)s^2} \\ &= \frac{1}{J_{SRC}s^2}, \end{aligned} \quad (5)$$

where $J_{SRC} = J_M + J_L$. The transfer function from the input torque T_M to the centroid angle θ_{SRC} has no resonance as shown in Fig. 8, therefore feedback of θ_{SRC} makes control bandwidth higher. In addition to it, the design of the controller becomes very simple, because it is a rigid body model without resonance. However, even if θ_{SRC} is controlled, the load-side angle θ_L deviates from the command value. For example, when θ_M and θ_L are vibrating, if the amplitudes is the inertia ratio and the frequencies are the same, θ_{SRC} is a constant value. Also, since θ_{SRC} neglects the resonance, therefore SRC is difficult to improve vibration suppression performance.

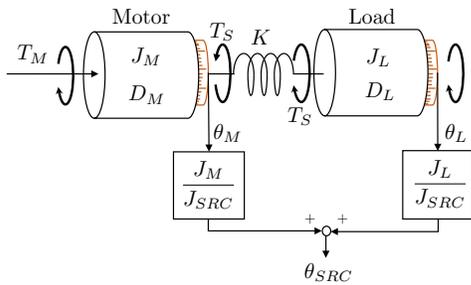


Fig. 7: Block diagram of SRC system [7]

B. Proportional-Proportional Integral Control (Conventional)

Block diagram of P-PI is shown in Fig. 9. Inner-loop of P-PI is motor-side angular velocity ω_M control loop with PI controller and outer-loop of P-PI is the load-side angle θ_L control loop with P controller. The structure is simple and the relationship between their gains and the control performance is clear. However, P-PI has disadvantages. First, P-PI can't arrange poles arbitrarily, thus hand-tuning of

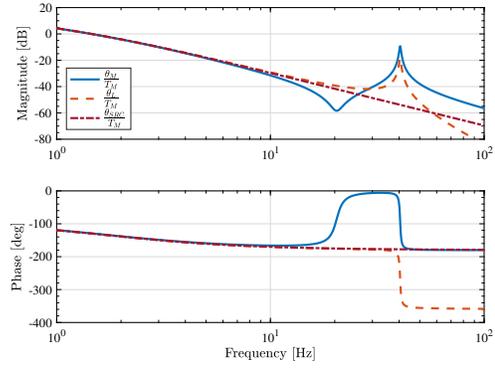


Fig. 8: Comparison of frequency characteristics of the transfer function from the input torque to the motor-side angle $\frac{\theta_M}{T_M}$, from the input torque to the load-side angle $\frac{\theta_L}{T_M}$ from the input torque to the centroid angle $\frac{\theta_{SRC}}{T_M}$

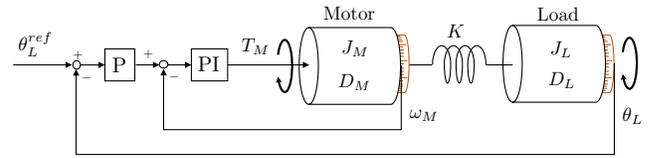


Fig. 9: Block diagram of the P-PI system for angle control

controller gain is needed. Second, the control bandwidth of the inner-loop is limited by the anti-resonance frequency. Third, bad performance in the disturbance suppression.

C. SRC-P-PI Control (Proposed)

Even if θ_{SRC} is feedbacked directly, the load-side angle does not follow the command value. Several solutions have already been proposed for this problem. Previous method solved the problem by eliminating the difference between the load-side angle θ_L and the centroid angle θ_{SRC} [4], [5], [6].

In this paper, we propose a control method shown in the block diagram of Fig. 10. In the method proposed, the difference between the load-side angle θ_L and the centroid angle θ_{SRC} is not eliminated. Inner-loop of SRC-P-PI is the centroid angular velocity ω_{SRC} control loop with PI controller and outer-loop of SRC-P-PI is the load-side angle control loop with P controller and all-pass-filter (APF). APF is used as a phase compensation filter.

While P-PI controls the motor-side angular velocity ω_M in inner-loop, SRC-P-PI controls the centroid angular velocity ω_{SRC} in inner-loop. (5) showed that the transfer function from the input torque T_M to the centroid angle θ_{SRC} has no resonance and anti-resonance. As a result, poles of inner-loop can be arranged arbitrarily by the PI controller, and it is possible to design inner-loop with high control bandwidth exceeding resonance and anti-resonance. However, SRC-P-PI neglects the resonance and anti-resonance in the inner-loop, therefore it is necessary to improve the vibration suppression

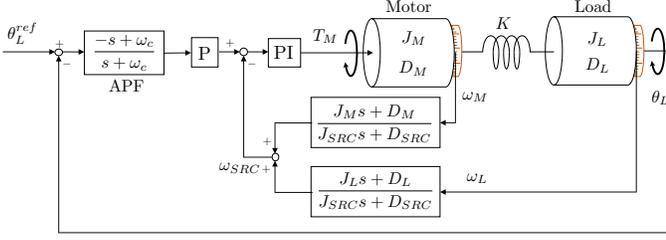


Fig. 10: Block diagram of the SRC-P-PI system for angle control

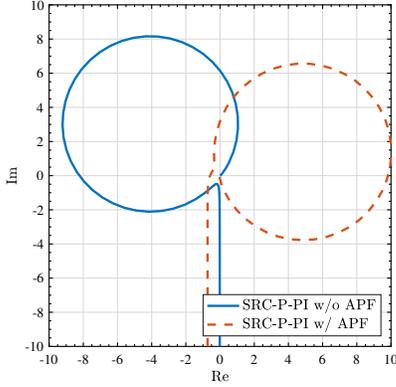


Fig. 11: APF effect in the Nyquist diagram. APF rotate the Nyquist diagram.

performance of the outer-loop. The outer-loop of SRC-P-PI has APF as a phase compensator for vibration suppression. The effect of APF is shown in Fig. 11. APF rotate the Nyquist diagram, therefore the system become stable.

In other words, SRC-P-PI enhances the disturbance suppression performance by making the control bandwidth of the inner-loop higher, and the outer-loop has vibration suppression performance. P-PI has 3 parameters required to be tuned by hand, while SRC-P-PI has 2 parameters (outer P gain and APF cutoff frequency) to be tuned by hand, that is, SRC-P-PI is easier to design than P-PI.

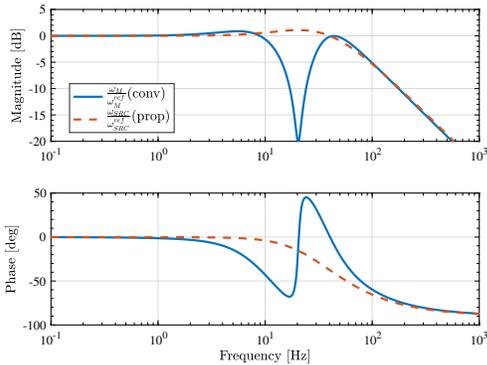
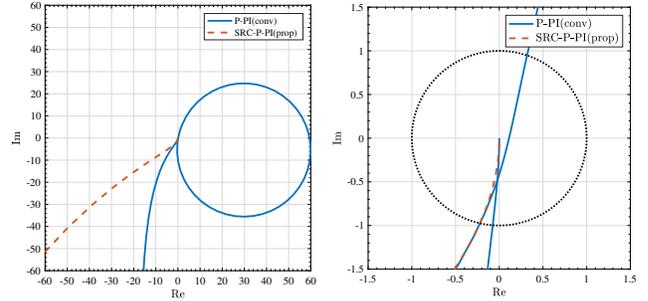


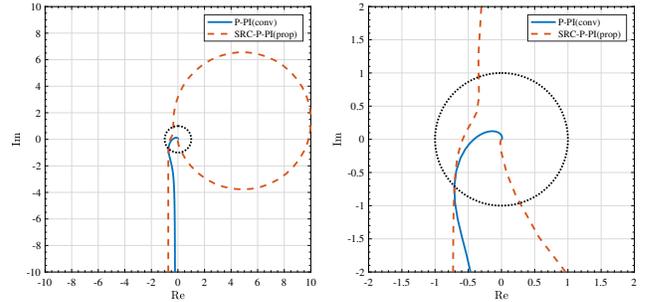
Fig. 12: Bode diagram of inner-loop. Two roll-offs at the high frequencies are aligned in the same form for fair comparison.



(a) Overview

(b) Enlarged View

Fig. 13: Inner-loop phase margin. The phase margins are aligned for fair comparison.



(a) Overview

(b) Enlarged View

Fig. 14: Inner-loop phase margin. The phase margins are aligned for fair comparison.

In the proposed method the control system is designed as following steps.

1) System Identification

Identify the motor-side inertia J_M and viscosity friction coefficient D_M and those of load-side J_L, D_L .

2) Design SRC and inner loop controller

We can make SRC with plant parameters J_M, D_M, J_L, D_L . The inner loop PI controller are designed for the rigid body $\frac{1}{(J_M + J_L)s}$. Poles can be arranged arbitrarily.

3) Design All Pass Filter

The cut off frequency ω_c should be a little higher the resonance frequency. We can change the phase margin with APF.

4) Tuning outer loop controller

The outer loop P controller is tuned by hand.

IV. SIMULATION

A simulation is conducted using the parameters of the motor bench shown in TABLE II. The resonance frequency ω_p was around 40 Hz, and the simulation was done in a continuous system. SRC-P-PI system shown in Fig. 10 is compared with P-PI system shown in Fig. 9. Note that SRC-P-PI and P-PI control need two encoders. The purpose of SRC-P-PI system is to obtain better performance with easier tuning parameters.

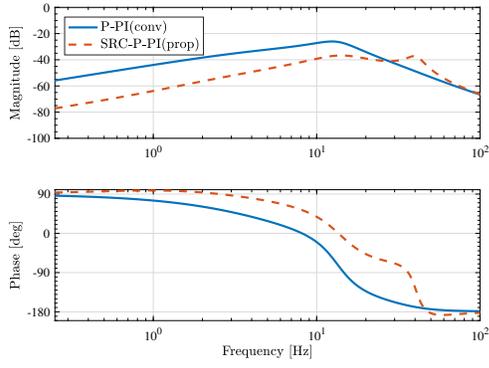


Fig. 15: The sensitivity function from the load-side disturbance to the load-side angle $\frac{\theta_L}{T_L}$ (Simulation)

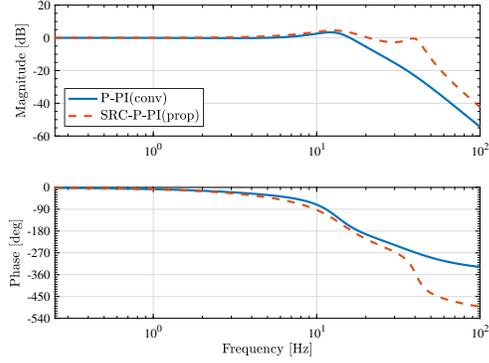


Fig. 16: Bode diagram of outer-loop from the load-side command value to the load side angle $\frac{\theta_L}{\theta_L^{ref}}$ (Simulation)

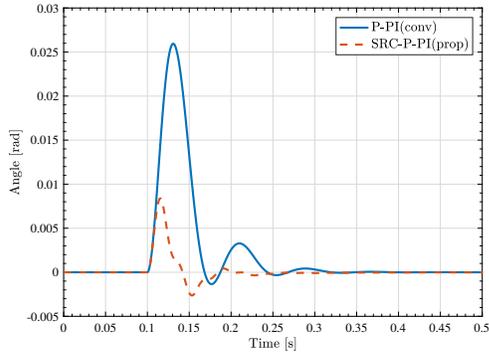


Fig. 17: Time response of load-side angle. Load-side step disturbance was added at 0.1 s (Simulation)

For fair comparison, the control bandwidth and the phase margin of the inner-loop has been adjusted as shown in Fig. 12 and in Fig. 13. The control bandwidth of the two methods are arranged close to 80 Hz. In the inner-loop of the conventional method, it is necessary to design the PI gain by trial and error. On the other hand, SRC-P-PI can set PI gain by poles arrangement, because from the input torque T_M to the centroid angular velocity ω_{SRC} is rigidified. Also, inner-loop control bandwidth of P-PI can not exceeding the anti-resonance and the resonance frequency, while that of SRC-P-PI can exceeding them. The inner-loop control bandwidth

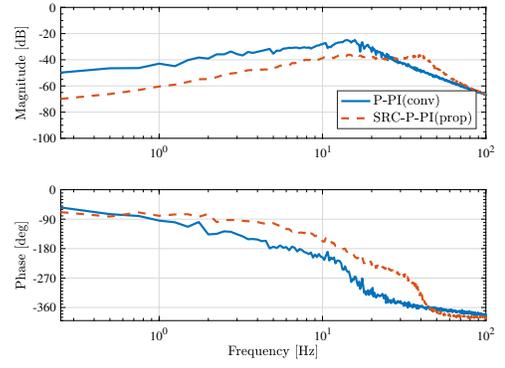


Fig. 18: The sensitivity function from the load-side disturbance to the load-side angle $\frac{\theta_L}{T_L}$ (Experiment)

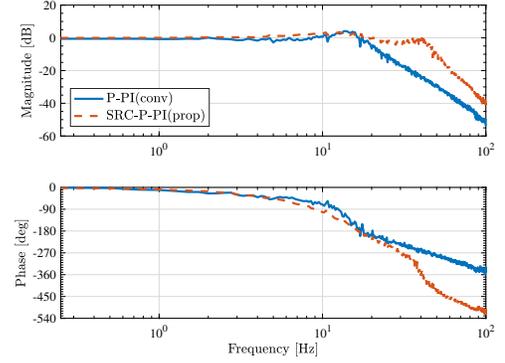


Fig. 19: Bode diagram of outer-loop from the load-side command value to the load side angle $\frac{\theta_L}{\theta_L^{ref}}$ (Experiment)

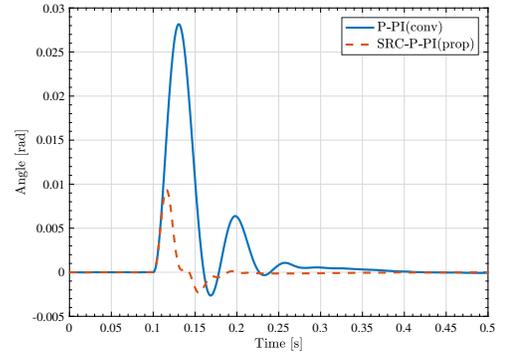


Fig. 20: Time response of load-side angle. Load-side step disturbance was added at 0.1 s (Experiment)

of SRC-P-PI is limited by the rated current of the motor. The P gain of the outer-loop of each method was designed in a trial and error manner so that the phase margin of each method is 45 degree, as in Fig. 14.

A. Frequency domain analysis

Fig. 15 shows the load-side disturbance suppression performance. In the low-frequencies, the proposed method has lower gain from the load-side disturbance T_L to the load-side angle θ_L , that is, the proposed method has the better load-side disturbance suppression performance. Higher control

TABLE III: Comparison of performance of SRC-P-PI and P-PI

	Hand-tuning parameters	Disturbance suppression	Control bandwidth
P-PI	3 (P, P and I gain)	(standard)	16 Hz
SRC-P-PI	2 (P and ω_c of APF)	better	41 Hz

bandwidth of inner-loop which exceed the anti-resonance and resonance frequency and feedback θ_{SRC} including information on the load-side improves the load-side disturbance suppression performance.

We compared the closed-loop frequency characteristics from the command value θ_L^{ref} to the output θ_L in Fig. 16. The proposed method has higher control bandwidth than the conventional method.

TABLE III shows the comparison of performance of SRC-P-PI and P-PI. SRC-P-PI is better in both the disturbance suppression performance and the control bandwidth despite the small number of hand-tuning parameters. The control bandwidth is defined at a frequency at which the gain is -3 dB.

B. Time Responses

Fig. 17 shows the simulation result of the load-side step disturbance response. The output is the load-side angle θ_L . The command value θ_L^{ref} is 0.0 rad. The load-side disturbance force (0.5 N) is added at 0.1 s.

In terms of minimizing the maximum fluctuation of output, the proposed method is better than conventional method. If settling time is defined as the time response curve to reach and stay within a range of ± 0.001 rad, the settling time of P-PI is 0.2330 s and that of SRC-P-PI is 0.1654 s. SRC-P-PI settles in less time.

V. EXPERIMENT

A. Frequency domain analysis

We conducted experiments using the motor bench shown in Fig. 5. The experiments conditions are the same as the simulations conditions. The controllers are discretized by Tustin conversion whose sampling frequency is 2.5 kHz. The results of experiments are almost the same as the those of simulations.

Fig. 18 shows the load-side disturbance suppression performance. Since the motor-bench has load-side motor, it is possible to input torque from the load-side. The measurement experiment were conducted using a frequency domain identification method [10].

The proposed method has the better load-side disturbance suppression performance. We compared the closed-loop frequency characteristics from the command value θ_L^{ref} to the output θ_L in Fig. 19. The proposed method has higher control bandwidth than the conventional method.

B. Time Responses

Fig. 20 shows the experiment result of the load-side step disturbance response. If settling time is defined as the

time response curve to reach and stay within a range of ± 0.001 rad, the settling time of P-PI is 0.2616 s and that of SRC-P-PI is 0.1644 s. SRC-P-PI settles in less time.

VI. CONCLUSION

P-PI system is widely used in the industry as a method using a load-side encoder to control the load-side angle of two-mass system. The proposed method has a similar structure to P-PI control and controls the center-of-gravity angular velocity in the inner-loop. In the proposed method, poles of inner-loop can be arranged arbitrarily by the PI controller, and it is possible to design inner-loop with high control bandwidth exceeding resonance and anti-resonance. As a results, the disturbance suppression performance and the outer-loop control bandwidth of proposed method are superior to that of P-PI. Robots work in environments often receiving external force, therefore the disturbance suppression performance is important. In addition, the number of hand-tuning parameters of the proposed method is one less than that of the P-PI control, that is, the proposed method is easier to design controllers.

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